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# The Importance of Content Analysis for S1000D Implementation

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# Company Structure



# Company Structure

## FNSS Facilities & Country Offices





# Company Structure



## Company Structure



- Kocaeli University Technology Development Center – 2010
- Partner with OneStrand since 2014.
- Software Development, LSA Engineering Service, S1000D Implementation

### Projects

- MILGEM Corvette
- New Type Patrol Ship (YTKB)
- Submarine Rescue Mother Ship (MOSHIP)
- Rescue and Towing Ship (KURYED)
- Seismic Research Ship
- AY Class Submarine Modernization (AYMOD)
- New Type Submarine (YTDA)
- Multipurpose Amphibious Assault Ship
- Diesel Power Group Development Project
- Armored Combat Vehicle Project

### Services

- S1000D Implementation
- IETM and Multimedia
- Configuration and Maintenance Management Software
- Technical Documentation Software
- Logistic Support Analysis

## ACV AD Platform Project



The ACV AD Platform is designed to carry great payloads such as heavy air-defence platforms. The ACV AD Platform also provides ballistic and mine protection. The ACV AD constitutes an ideal platform in terms of command-and-control, largescale mobile radar systems, artillery fire support, and pedestal mounted artillery and missile systems. There are two different variants in this Project.

**Development Phase completed - 2 WSV and 1 CCV**

**Serial Production is ongoing - 40 WSV and 13 CCV (2018-2022)**



## ACV AD Platform Project

Project Requirement : Technical Documents in IETP format

Chosen Method : Converting the legacy documents of two types of similar Armed Vehicle Systems to S1000D and generate IETPs.

### Inputs

- *9.000 pages of technical content*
  - Operator Manuals
  - Intermediate Maintenance Manuals
  - Depot Level Maintenance Manuals
  - Illustrated Parts Catalogues (IPC)
- IPC in Excel Format
- Illustrations of IPC (.cgm)
- 3D Models of Systems

### Outputs

- 2.774 Data Modules
- 4.020 Illustrations (.cgm)
- 307 Multimedia Objects (.mp4)
- 8 Publication Modules



# FNSS Technical Documentation Process

## Maintainability

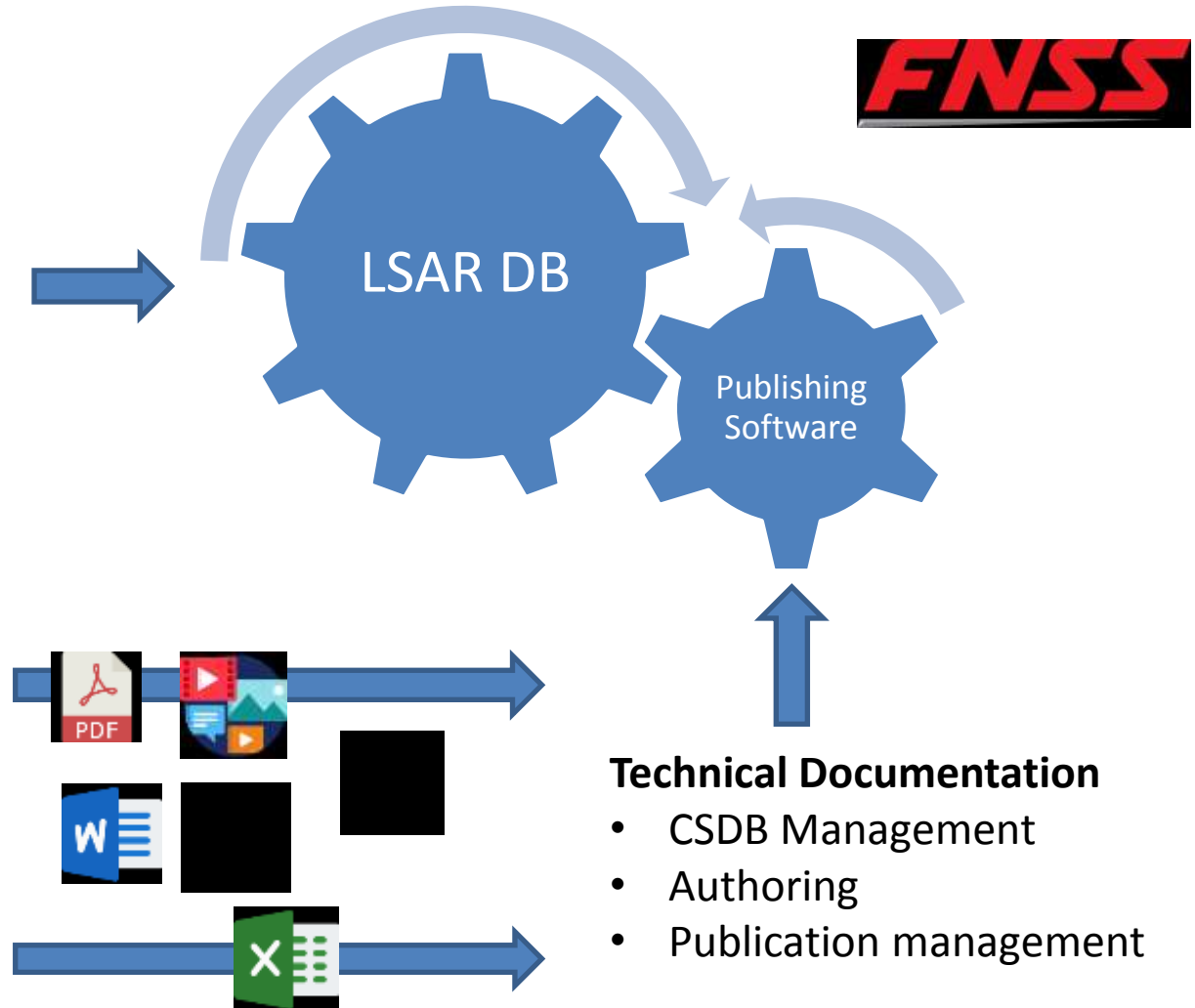
- Maintenance tasks
  - Technical descriptions
  - Required conditions
  - Required persons
  - Support equipments
  - Consumables and spares
  - Safety conditions

## Usability

- Operator/Crew information
  - Operation procedures
  - Controls/Indicators

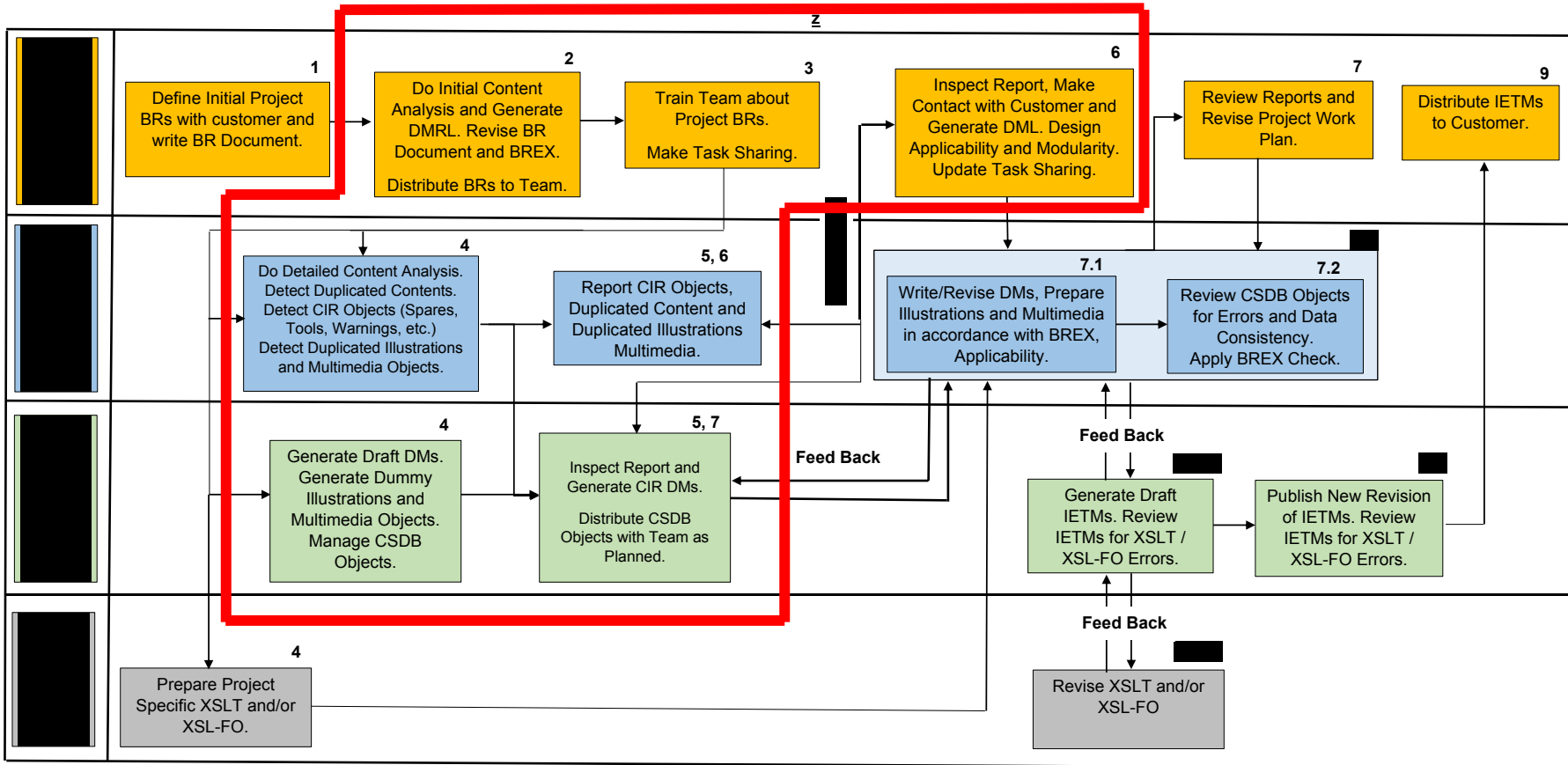
## Reliability

- Fault Information
  - Fault reports
  - Isolation procedures



# VIYA Technical Documentation Process

## Content Analysis Activities



## Task Sharing Between FNSS and Viya

**FNSS**

- Prepare Technical Documents as PDFs by using engineering and OEM data
- Create illustrations that support content by using 3D Models
- Update contents in accordance with design activities
- Define Project's animation requirements
  - Review and give guidance about Animations

- Define Project BRs
- Define IETM interface and functionality
- Decide what to do about duplicates
- Review IETMs and quality assurance

- Do Content Analysis on PDFs to detect duplicates and check content/data consistency between PDFs
- Convert Technical Documents to CSDB Objects by using PDFs
- Add hotspots on illustrations
- Revise CSDB Objects in accordance with Revised PDFs
- Design and create Animations that support content by using 3D Models

**VIYA**

## S1000D Implementation Phases

### Planning

- Project BR Development
- Content Analysis
- Applicability Design
- Data Listing and Task Sharing

### Authoring

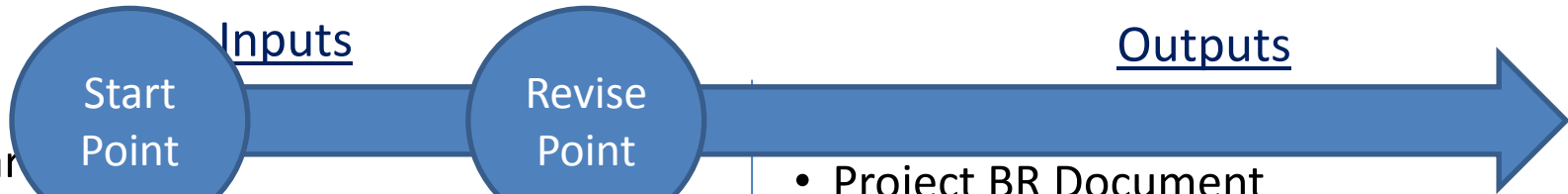
- Generating Draft DMs and Dummy Illustrations
- Writing DMs and Make Quality Checks on DMs
- Creating Illustrations
- Creating Multimedia and Audio Files

### Publishing

- Publish Draft Versions of IETMs
- Quality Checks on Draft IETMs
- Feed Back and Revise
- Release IETMs and Distribute to Customer



# S1000D Implementation Phases – Phase One: Planning



- Start Point
  - Content Analysis Documents
  - Project Requirements Document
  - Turkish Army’s hardware and software infrastructure
  - Maintenance Concept of Turkish Army
  - BR Document of FNSS
  - BR Document of Viya
- Revise Point;
  - Content Analysis Results

- Project BR Document
  - Project BREX
  - Author Guidebook
  - Illustrator Guidebook
  - Quality Assurance Procedure
  - IETM Functionality and Interface Document
- Training Materials

# S1000D Implementation Phases – Phase One: Planning



Inputs

## HOW ?

Outputs

- Vehicle Type 1
  - Operator Manual (PDF)
  - Intermediate Maintenance Manual (PDF)
  - Depot Level Maintenance Manual (PDF)
  - Illustrated Parts Catalogues (PDF and Excel)
- Vehicle Type 2
  - Operator Manual (PDF)
  - Intermediate Maintenance Manual (PDF)
  - Depot Level Maintenance Manual (PDF)
  - Illustrated Parts Catalogues (PDF and Excel)

- DM Lists (Duplicates included)
- Illustration Lists (Duplicates included)
- Multimedia Lists (Duplicates included)
- CIR Objects Lists
- Define Software needs.
- Plan Task Sharing and Man Hours

# S1000D Implementation Phases – Phase One: Planning



## Steps

1. Inspect IPC documents and build Project SNS structure, list IPC DMs.



	F	P	Q	R	S	T	U	V	W	X	Y	Z	AA
	infoName	MIC	Sys Dif Code	Sys Code	Subsys	Sub-Subsys	Assy	Disassy	Dissassy V	Info Code	Info CV	Item Loc	Schema
124	FIGUR 1. GÜÇ GRUBU	ZPTP	AA	01	0	0	0000	0	0	941	A	D	IPD
130	FIGUR 1,01. MOTOR VE SANZIMAN KOMPLESI	ZPTP	AA	01	0	1	0000	0	0	941	A	D	IPD
134	FIGUR 1,0101. MOTOR, C13 600HP	ZPTP	AA	01	0	1	0100	0	0	941	A	D	IPD
395	FIGUR 1,010101. KÜLBİTÖR KAPAĞI	ZPTP	AA	01	0	1	0101	0	0	941	A	D	IPD
398	FIGUR 1,010102. KRANK MİLİ	ZPTP	AA	01	0	1	0102	0	0	941	A	D	IPD
402	FIGUR 1,010103. EKSANTİRİK MİLİ	ZPTP	AA	01	0	1	0103	0	0	941	A	D	IPD

**SNS Structure**

## S1000D Implementation Phases – Phase One: Planning



### Steps

2. Read and compare all technical documents with each other and;
  - Decide DMs' modularity level,
  - Divide document contents to DMs in accordance with SNS structure and list potential DMs,
  - List potential Illustrations in accordance with SNS structure,
  - List potential multimedia objects in accordance with SNS structure,
  - Mark duplicated contents,
  - Mark contents that can be defined with applicability,
  - Define additional software needs
3. Share lists and notes with FNSS and decide what to do about duplicated content and potential applicability issues.



# S1000D Implementation Phases – Phase One: Planning



infoName	Vehicle Model	Document Name	Page No (Start)	Page No (End)	Total Pages	techName	MIC	Sys Dif Code	Sys Code	Subsys	Sub-Subsys	Assy	Disassy	Dissasy V	Info Code	Info CV	Item Loc	Schema	Author	Status	Revision Req.	Comment	DMC Code	Uniqe Check	Same as
3.1 KARADA KULLAN	Type 1	Operator Man	294,00	297,00	3,00	ZPTP	ZPTP	AAA	00	0	0	0000	00	AAA	130	A	D	CREW	Doğa	Done	X	Fark yok. / Bu DM'de	DMC-ZPTP-AAA	Uniqe	
3.1.1 Karada Kulla	Type 1	Operator Man	294,00	297,00	3,00	ZPTP	ZPTP	AAA	00	0	0	0000	00	AAA	130	B	D	CREW	İptal	Cancel		Fark yok.	DMC-ZPTP-AAA	Uniqe	
3.1.2 Karada Kulla	Type 1	Operator Man	298,00	299,00	1,00	ZPTP	ZPTP	AAA	00	0	0	0000	00	AAA	130	C	D	CREW	İptal	Cancel		Fark yok.	DMC-ZPTP-AAA	Uniqe	
3.1.3 Eğim Tirman	Type 1	Operator Man	300,00	301,00	1,00	ZPTP	ZPTP	AAA	00	0	0	0000	00	AAA	130	D	D	CREW	İptal	Cancel		Fark yok.	DMC-ZPTP-AAA	Uniqe	
3.1.4 Eğim İnme	Type 1	Operator Man	302,00	303,00	1,00	ZPTP	ZPTP	AAA	00	0	0	0000	00	AAA	130	E	D	CREW	İptal	Cancel		Fark yok.	DMC-ZPTP-AAA	Uniqe	
3.1.5 Yan Eğimde	Type 1	Operator Man	304,00	305,00	1,00	ZPTP	ZPTP	AAA	00	0	0	0000	00	AAA	130	F	D	CREW	İptal	Cancel		Fark yok.	DMC-ZPTP-AAA	Uniqe	
3.1.6 Engel Geçme	Type 1	Operator Man	306,00	307,00	1,00	ZPTP	ZPTP	AAA	00	0	0	0000	00	AAA	130	G	D	CREW	İptal	Cancel		Fark yok.	DMC-ZPTP-AAA	Uniqe	
3.1.7 Hendek Geçr	Type 1	Operator Man	307,00	308,00	1,00	ZPTP	ZPTP	AAA	00	0	0	0000	00	AAA	130	H	D	CREW	İptal	Cancel		Fark yok.	DMC-ZPTP-AAA	Uniqe	
3.1.8 Mıhver Dönü	Type 1	Operator Man	308,00	309,00	1,00	ZPTP	ZPTP	AAA	00	0	0	0000	00	AAA	130	J	D	CREW	İptal	Cancel		Fark yok.	DMC-ZPTP-AAA	Uniqe	
3.1.9 Aracın Durdu	Type 1	Operator Man	308,00	309,00	1,00	ZPTP	ZPTP	AAA	00	0	0	0000	00	AAA	130	K	D	CREW	İptal	Cancel		Fark yok.	DMC-ZPTP-AAA	Uniqe	
3.2 SUDA KULLAN	Type 1	Operator Man	305,00	306,00	1,00	ZPTP	ZPTP	AAA	00	0	0	0000	00	AAA	161	A	D	CREW	Doğa	Done	X	*Şekil 3-10. Akıntılı	DMC-ZPTP-AAA	Uniqe	
3.2 SUDA KULLAN	Type 2	Operator Man	305,00	306,00	1,00	ZPTP	ZPTP	BBB	00	0	0	0000	00	AAA	161	A	D	CREW	Doğa	Cancel		Fark yok.	DMC-ZPTP-BBB	Uniqe	
FIGUR 5,02. PARK	Type 1	RESİMLİ YEDİ	308,00	309,00	1,00	PARK FRENİ M	ZPTP	AAA	0H	0	5	0200	01	0	941	A	D	IPD	software			Park Freni değişmiş	DMC-ZPTP-AAA	Uniqe	
2.4 PARK FRENİ	Type 1	Operator Man	308,00	309,00	1,00	PARK FRENİ M	ZPTP	AAA	0H	0	5	0200	01	0	941	A	D	IPD	software			Fark yok.	DMC-ZPTP-AAA	Uniqe	
21.2.1.37 0030-08	Type 1	Depot Level	1121,00	1122,00	1,00	MOTOR, C13 6	ZPTP	AAA	01	0	1	0100	20	AAA	420	C	D	ESCRIPTI	Doğa	Done		Fark yok.	DMC-ZPTP-AAA	Uniqe	
1.3.3 Park Freni	Type 1	Intermediate	61,00	61,00	1,00	PARK FRENİ M	ZPTP	AAA	0H	0	5	0200	00	AAA	040	B	D	ESCRIPTI	Erman	Duplic	İşebilir (b	Aynı / Birlikteki gör	DMC-ZPTP-AAA	Uniqe	DMC-ZPTP-AA
7.1.2 Park Freni	Type 1	Intermediate	61,00	61,00	1,00	PARK FRENİ M	ZPTP	AAA	0H	0	5	0200	00	AAA	040	C	D	ESCRIPTI	Erman	Duplic	İşebilir (bk2	Aynı	DMC-ZPTP-AAA	Uniqe	DMC-ZPTP-AA
2.4.1 Park Frenin	Type 1	Operator Man	61,00	62,00	1,00	PARK FRENİ M	ZPTP	AAA	0H	0	5	0200	00	AAA	130	A	D	CREW	Doğa	Done	İşebilir (bk2	Fark yok.	DMC-ZPTP-AAA	Uniqe	
21.2.1.38 0030-13	Type 1	Depot Level	1121,00	1122,00	1,00	MOTOR, C13 6	ZPTP	AAA	01	0	1	0100	20	AAA	420	D	D	ESCRIPTI	Doğa	Done		Fark yok.	DMC-ZPTP-AAA	Uniqe	
1.3.3.1 Park Freni	Type 1	Intermediate	61,00	61,00	1,00	PARK FRENİ M	ZPTP	AAA	0H	0	5	0200	00	AAA	130	C	D	CREW	Doğa	Duplic	İşebilir (b	"b" adımı değişmiş	DMC-ZPTP-AAA	Uniqe	DMC-ZPTP-AA
7.1.2.1 Park Freni	Type 1	Intermediate	61,00	61,00	1,00	PARK FRENİ M	ZPTP	AAA	0H	0	5	0200	00	AAA	130	E	D	CREW	Doğa	Duplic	İşebilir (bk2	Aynı	DMC-ZPTP-AAA	Uniqe	DMC-ZPTP-AA

Revised as 1 DM

Initially planned as 9 DMs for modularity

Revised as 1 DM and used Applicability

as two separate DMs (Same content but different vehicles)

Defined in list for tracability

Defined in list for tracability

## S1000D Implementation Phases – Phase One: Planning



### Inputs

- Content Analysis Results
  - DM Lists
  - Illustration Lists
  - Multimedia Lists
- FNSS authority

### Outputs

- Applicability Cross-Reference Table (ACT)
- Conditions Cross-Reference Table (CCT)
- Products Cross-Reference Table (PCT)
- Applicability Implementation Guide

## S1000D Implementation Phases – Phase One: Planning



### Inputs

- Content Analysis Results
  - DM Lists
  - Illustration Lists
  - Multimedia Lists
- FNSS authority

### Outputs

- DM Lists (Duplicates included)
- Illustration Lists (Duplicates included)
- Multimedia Lists (Duplicates included)
- CIR Objects Lists
- Distribute lists to Team and make assignments

# S1000D Implementation Phases – Phase One: Planning



infoName	Vehicle Model	Document Name	Page No (Start)	Page No (End)	Total Pages	techName	MIC	Sys Dif Code	Sys Code	Subsys	Sub-Subsys	Assy	Disassy	Dissassy V	Info Code	Info CV	Item Loc	Schema	YAZAR	Durumu
FIGUR 15. SİS HAVANLARI MO	Type 2	RESİMLİ YEDEK PARÇA	390,00	391,00	1,00	SİS HAVANLARI MO	ZPTP	BBB	15	0	0	0000	01	0	941	A	D	IPD	Software	
2.35 SİS HAVANLARI	Type 1	KULLANICI VE KULLANI	207,00	209,00	2,00	SİS HAVANLARI MO	ZPTP	AAA	15	0	0	0000	00	AAA	040	A	D	ESCRPTI	Doğa	Bitti
2.35 SİS HAVANLARI	Type 1	KULLANICI VE KULLANI	206,00	209,00	3,00	SİS HAVANLARI MO	ZPTP	BBB	15	0	0	0000	00	AAA	040	A	D	ESCRPTI	Doğa	Bitti
22.1 SİS HAVANLARININ TANI	Type 1	BİRLİK SEVİYESİ BAKIM	905,00	906,00	1,00	SİS HAVANLARI MO	ZPTP	AAA	15	0	0	0000	00	AAA	040	B	D	ESCRPTI	Doğa	Bitti
22.1 SİS HAVANLARININ TANI	Type 2	BİRLİK SEVİYESİ BAKIM	909,00	910,00	1,00	SİS HAVANLARI MO	ZPTP	BBB	15	0	0	0000	00	AAA	040	B	D	ESCRPTI	Doğa	Bitti
2.35.1 Sis Havanı Mermisinin	Type 1	KULLANICI VE KULLANI	210,00	211,00	1,00	SİS HAVANLARI MO	ZPTP	AAA	15	0	0	0000	00	AAA	121	A	D	CRW	Doğa	Bitti
22.1.1 Sis Havanı Mermisinin	Type 1	BİRLİK SEVİYESİ BAKIM	907,00	908,00	1,00	SİS HAVANLARI MO	ZPTP	AAA	15	0	0	0000	00	AAA	121	A	D	CRW	Doğa	Kullanıcıda var
2.35.2 Sis Havanlarının Ateşle	Type 1	KULLANICI VE KULLANI	210,00	211,00	1,00	SİS HAVANLARI MO	ZPTP	AAA	15	0	0	0000	00	AAA	130	A	D	CRW	Doğa	Bitti
22.1.2 Sis Havanlarının Ateşle	Type 1	BİRLİK SEVİYESİ BAKIM	907,00	908,00	1,00	SİS HAVANLARI MO	ZPTP	AAA	15	0	0	0000	00	AAA	130	B	D	CRW	Doğa	Kullanıcıda var
2.35.3 Sis Havanlarının Ateş A	Type 1	KULLANICI VE KULLANI	211,00	212,00	1,00	SİS HAVANLARI MO	ZPTP	AAA	15	0	0	0000	00	AAA	142	A	D	CRW	Doğa	Bitti
22.1.3 Sis Havanlarının Ateş A	Type 1	BİRLİK SEVİYESİ BAKIM	907,00	908,00	1,00	SİS HAVANLARI MO	ZPTP	AAA	15	0	0	0000	00	AAA	142	B	D	CRW	Doğa	Kullanıcıda var
2.35.4 Sis Havanlarının Boşal	Type 1	KULLANICI VE KULLANI	211,00	212,00	1,00	SİS HAVANLARI MO	ZPTP	AAA	15	0	0	0000	00	AAA	151	A	D	CRW	Doğa	Bitti
22.1.4 Sis Havanlarının Boşal	Type 1	BİRLİK SEVİYESİ BAKIM	907,00	908,00	1,00	SİS HAVANLARI MO	ZPTP	AAA	15	0	0	0000	00	AAA	151	B	D	CRW	Doğa	Kullanıcıda var
FIGUR 16. SU TAHLİYE SİSTEM	Type 1	RESİMLİ YEDEK PARÇA	399,00	401,00	2,00	SU TAHLİYE SİSTEM	ZPTP	AAA	16	0	0	0000	01	0	941	A	D	IPD	Software	
2.60 SU TAHLİYE SİSTEMİ	Type 1	KULLANICI VE KULLANI	291,00	292,00	1,00	SU TAHLİYE SİSTEMİ	ZPTP	AAA	16	0	0	0000	00	AAA	040	A	D	ESCRPTI	Yalçın	Bitti
25.1 SU TAHLİYE SİSTEMİNİN	Type 1	BİRLİK SEVİYESİ BAKIM	949,00	950,00	1,00	SU TAHLİYE SİSTEMİ	ZPTP	AAA	16	0	0	0000	00	AAA	040	B	D	ESCRPTI	Yalçın	Bitti
25.3 ÖN SÜZ GEÇİN DEĞİŞTİRİ	Type 1	BİRLİK SEVİYESİ BAKIM	951,00	952,00	1,00	SU TAHLİYE SİSTEMİ	ZPTP	AAA	16	0	0	0000	00	AAA	921	A	D	ROCDUF	Yalçın	Bitti
25.4 ÖN SİNTİNE POMPASININ	Type 1	BİRLİK SEVİYESİ BAKIM	953,00	954,00	1,00	SU TAHLİYE SİSTEMİ	ZPTP	AAA	16	0	0	0000	00	AAA	921	A	D	ROCDUF	Yalçın	Bitti
25.5 ÖN SİNTİNE POMPASI BO	Type 1	BİRLİK SEVİYESİ BAKIM	955,00	957,00	2,00	SU TAHLİYE SİSTEMİ	ZPTP	AAA	16	0	0	0000	00	AAA	921	C	D	ROCDUF	Yalçın	Bitti
25.6 MOTOR BÖLMESİ SU SEVİ	Type 1	BİRLİK SEVİYESİ BAKIM	958,00	959,00	1,00	SU TAHLİYE SİSTEMİ	ZPTP	AAA	16	0	0	0000	00	AAA	921	D	D	ROCDUF	Yalçın	Bitti
25.7 ÖN SU SEVİYE SENSÖRÜN	Type 1	BİRLİK SEVİYESİ BAKIM	960,00	961,00	1,00	SU TAHLİYE SİSTEMİ	ZPTP	AAA	16	0	0	0000	00	AAA	921	E	D	ROCDUF	Yalçın	Bitti

DMS of a Subsystem

Author 1

DMS of a Subsystem

Author 2



## Detailed Content Analysis Results

- It was found that 128 pages of content were included in all 6 maintenance manuals.
- 3.835 pages of content is written with applicability concept to prevent duplicated DMs.
- Applicability concept applied to 1.017 DMs.
- 1073 DMs used for both systems technical documents without using applicability.
- 769 duplicated illustrations detected. 4.020 of 4.789 total illustrations are prepared as CSDB object.

## Project Plan With and Without Detailed Content Analysis

### Without Detailed Content Analysis

- Applicability concept is not used
- 3.789 DMs are written
- 347 Multimedia Objects created
- 4.789 Illustrations created
- 9.000 pages converted to DMs

### With Detailed Content Analysis

- Applicability concept is used
- 2.774 DMs are written
- 307 Multimedia Objects created
- 4.020 Illustrations created
- 4.525 pages converted to DMs

## Lessons Learned

FNSSWTA

- Detailed content analysis has benefits in terms of resource allocation.
  - 25% less DMs
  - 10-15% less multimedia objects / illustrations
  - Early completion of Project (10% savings in total Project time)
- Make sure that 3D models are up to date for animations.  
When the time comes, to avoid delays for obtaining the models.
- Establishment good communication and fast data transfer between the two parties ensure a good follow-up of the project schedule.
- To have a mindset that allows authoring in a way that enables reuse of data provides great advantages.
- Converted legacy data can be used in future projects.

**Thank you**  
for your attention!

**Questions?**